

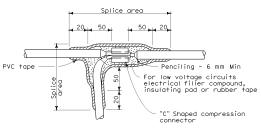


Splice area PVC tape Penciling - 6 mm Min For low voltage circuits electrical filler compound, insulating pad or rubber tape 'C" Shaped compression connector

TYPE "C" SPLICE

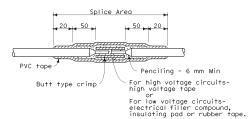
Between 1 free-end and 1 through conductor

78



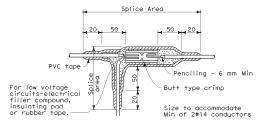
TYPE "T" SPLICE

For 3 free-ends



TYPE "S" SPLICE

Between 2 free-ends



TYPE "ST" SPLICE

NOTES

- 1. Dimensions are minimum.
- 2. Rubber tapes shall be rolled after application.

INSULATION METHODS

Low Voltage Circuits (0-600 V)

METHOD "B"

- 1. Completely cover the splice area with electrical insulating coating and allow to dry.
- Apply 2 layers of electrical insulating pad with minimum thickness of 4 mm each layer or 2 layers, half lapped, synthetic oil resistant, self fusing rubber tape.
- 3. Apply 3 layers half lapped polyvinyl chloride tape.
- 4. Cover entire splice with electrical insulating coating and allow to dry.

High Voltage Circuits (Over 600 V)

- Completely cover the splice area with electrical insulating coating and allow to dry.
- 2. Apply high voltage tape to a minimum thickness equal to original insulation.
- 3. Apply 3 layers half lapped polyvinyl chloride tape.
- 4. Cover entire splice with electrical insulating coating and allow to dry.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION

ELECTRICAL SYSTEMS (SPLICING DETAILS)

NO SCALE

ALL DIMENSIONS ARE IN
MILLIMETERS UNLESS OTHERWISE SHOWN ES-13A